

CÔNG TY TNHH KHUÔN NHỰA VẠN KHẢI
万凯塑胶模具责任有限公司
VAN KHAI PLASTIC MOLD LIMITED

公司简介 Company Profile

📌 Công ty TNHH Khuôn Nhựa Vạn Khải, Hưng Yên, Phụ Dực



万凯科技有限公司
Great Mega Technology Limited

深圳市辉达利模具科技有限公司
Fita Plastic Moulding Factory

万凯塑胶模具责任有限公司
Van Khai Plastic Mold Co., Ltd.

SITE AREA 5500 m²
17 CN EMPLOYEES
77 VN EMPLOYEES

Relocation and commencement of operations at the brand-new factory to take place in October 2026

全新工厂在2026年10月完成乔迁开工仪式










月产能 180 Sets
Monthly Capacity

发展历程
Evolution and Growth

2000
万凯科技有限公司创立
Founding of Great Mega Technology Limited

2013
获得孩之宝Hasbro的IP全球安全认可
IP Global Security recognition from Hasbro

2023
深圳工厂搬迁到新厂区
Upgrade the Shenzhen Factory to a New Facility

2024
越南工厂应运而生
Successful launch of the Vietnam factory

2025
越南工厂获得Hasbro IP、MOOSE的认可
Vietnam factory has been recognized by Hasbro IP, MOOSE

2026
越南全新模厂
A new mold factory has been opened in Vietnam

主要部门
Main Departments



公司主要业务
Core Business



出口类模具
Export-oriented Molds



双色模具
Dual-color Molds



机械牙箱模具
Mechanical Gearbox Molds



公仔类模具
Figurine Molds



积木模具
Building Block Molds

战略合作伙伴
STRATEGIC PARTNERS

Hasbro

moose

SPIN MASTER™

MATTEL®

Jazwares

Dream International Limited

First union since 1989

GFT GROUP

FOWIND

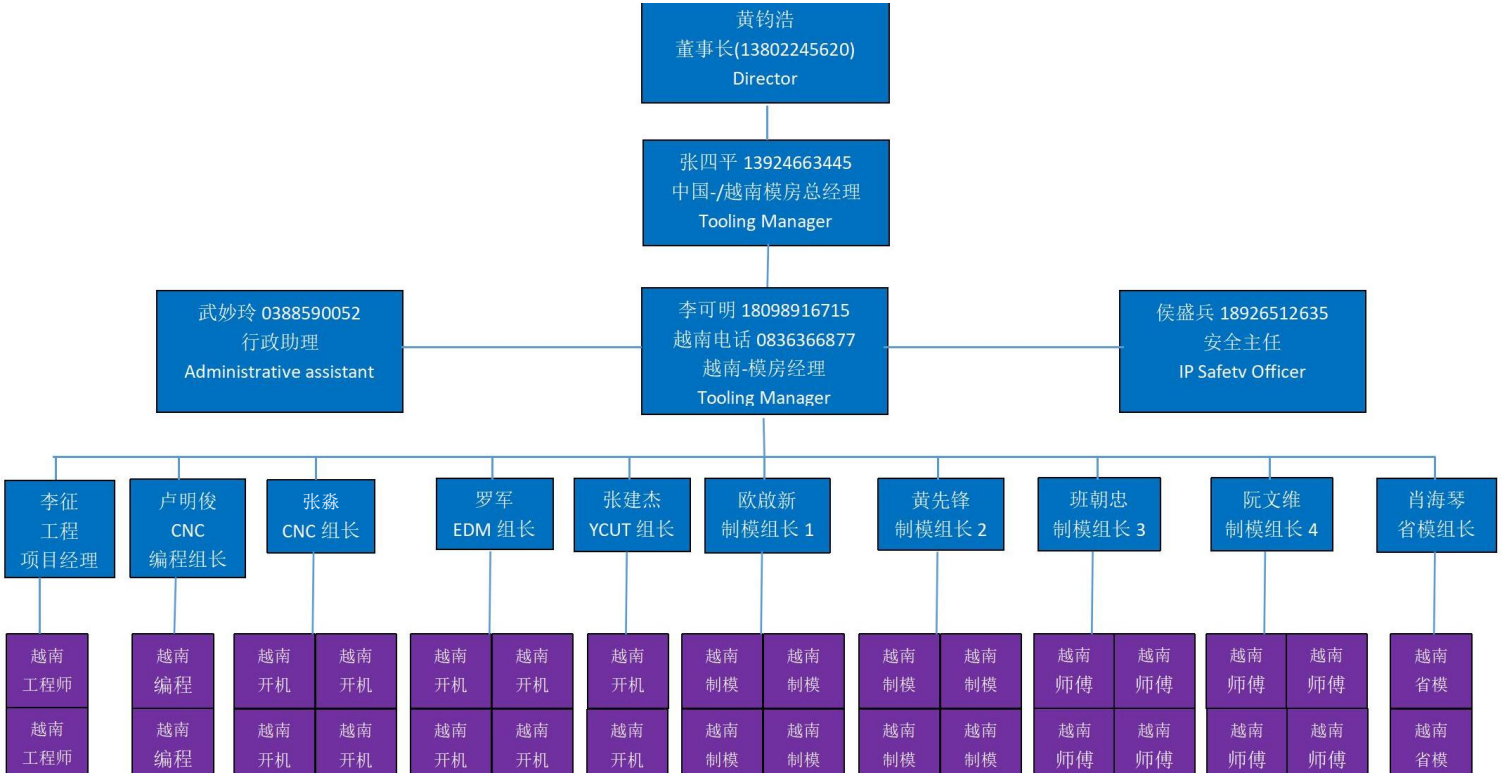
KAM HUNG INDUSTRIES (HOLDINGS) LTD. 金鴻實業(集團)有限公司

越南工厂人员配置 Staffing Overview

中国管理人员 Chinese Management	管理人员 Management	工程设计人员 Engineering Design	CNC设计人员 CNC Design	模具跟进人员 Mold Tracking	试模人员 Prototype Mold Operators
17	2	6	3	3	2
				Subtotal:	33

制模1组 Mold Manufacturing Team 1	制模2组 Mold Manufacturing Team 2	制模3组 Mold Manufacturing Team 3	制模4组 Mold Manufacturing Team 4	制模5组 Mold Manufacturing Team 5	修模组 Mold Maintenance Team	CNC组 CNC Group	EDM组 EDM Group	YCUT组 YCUT Group	省模组 Mold Optimization Team	手办部 Model Dept
8	8	6	6	6	3	6	6	4	4	10
									Subtotal:	67
									Total:	100

工厂组织架构 Vietnam Factory Organizational



工厂主要设备 Factory Key Equipment

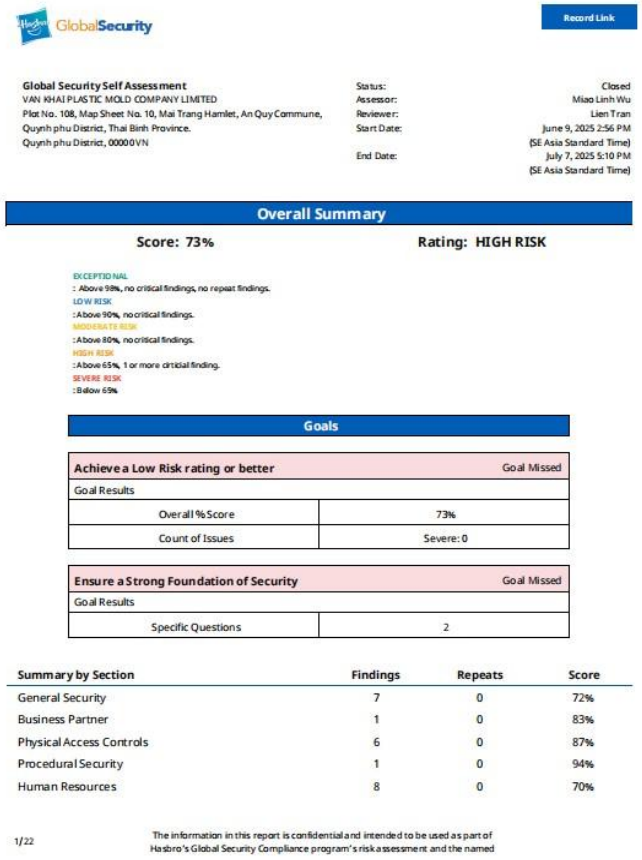
设备名称 Equipment	Qty
北京精雕加工中心 Beijing Jingdiao Machining Center	10
高速CNC中工中心 FEELER High speed CNC machine	7
ACCURATE 高速CNC精雕机 (24000转) High Speed CNC machine	6
CNC数控精准深孔钻 CNC Precision Deep-Hole Drilling Machine	1
CNC数控精密钻孔机 U850 CNC Precision Drilling Machine U850	1
企头钻床 drill machine	2
喷沙机 Sandblast machine	1
数控CNC放电打孔机 Discharge hole punch	2
线切割机中走丝 Wire-CUT machine	10

设备名称 Equipment	Qty
优速特 EDM 火花机 BEST Electrical discharge machine	9
AGIE EDM 镜面火花机 AGIE Electrical mirror spark machine	4
制模铣床 Milling machine	21
“KENT”大磨床 Grinding machine	1
手摇磨床 Grinding machine	6
氩焊接机 Argon welding machine	1
激光焊接机 Laser Welding Machine	2
车床 lathe machine	1
雄达雕刻机 engraving machine	1
绘图电脑 Computer	13
信怡二点五次元测数仪 Easson 2.5 Measure Machine	1

设备名称 Equipment	Qty
FreeForm	3
光纤激光打标机 Fiber Laser Marking Machine	2
电脑自动攻丝机 CNC Automatic Tapping Machine	2
倒角机 Chamfering Machine	2
仁兴注塑机 SPA270A Yan Hing Injection Molding Machine SPA270A	1
伊之密注塑机 160T Yizumi Injection Molding Machine 160T	1
海天注塑机 MA1200T Haitian Injection Molding Machine MA1200T	1
伊之密注塑机 120T Yizumi Injection Molding Machine 120T	2
伊之密注塑机 90T Yizumi Injection Molding Machine 90T	1

设备名称 Equipment	Qty
3D打印机 3D Printer	1
红蜡打印机 Red Wax 3D Printer	1
水帘柜 Water-Curtain Spray Booth	1
FreeForm	3
烤漆灯箱 Paint Curing Light Box	1
绘图电脑 Engineering Workstation	6

认证 Certification



GlobalSecurity

Record Link

Global Security Self Assessment
VAN KHAI PLASTIC MOLD COMPANY LIMITED
Plot No. 108, Map Sheet No. 10, Mai Trang Hamlet, An Quy Commune,
Quynh phu District, Thai Binh Province.
Quynh phu District, 00000VN

Status: Closed
Assessor: Miao Linh Wu
Reviewer: Lien Tran
Start Date: June 9, 2025 2:56 PM (SE Asia Standard Time)
End Date: July 7, 2025 5:10 PM (SE Asia Standard Time)

Overall Summary

Score: 73% **Rating: HIGH RISK**

EXCEPTIONAL
: Above 98%, no critical findings, no repeat findings.
LOW RISK
: Above 90%, no critical findings.
MODERATE RISK
: Above 80%, no critical findings.
HIGH RISK
: Above 65%, 1 or more critical finding.
SEVERE RISK
: Below 65%

Goals

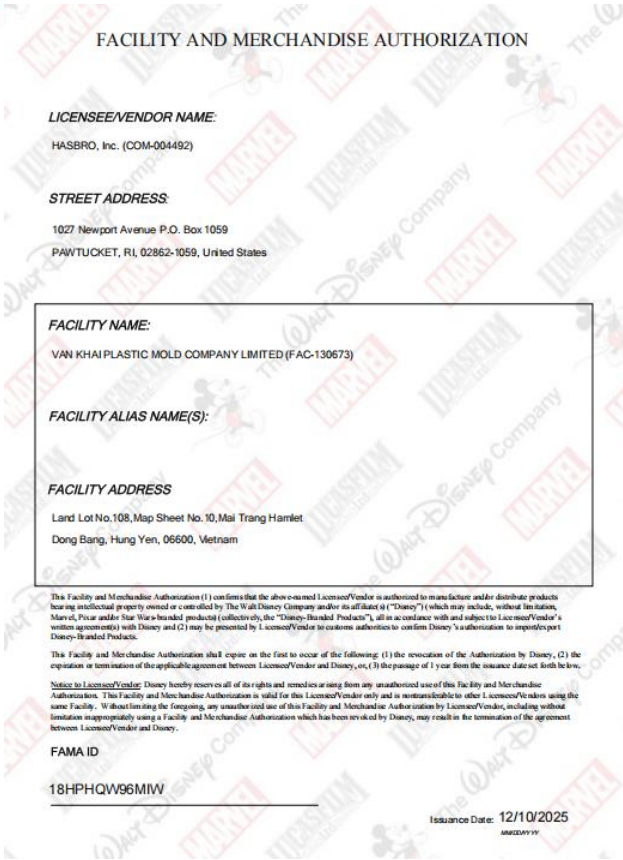
Achieve a Low Risk rating or better	Goal Missed
Goal Results	
Overall % Score	73%
Count of Issues	Severe: 0

Ensure a Strong Foundation of Security	Goal Missed
Goal Results	
Specific Questions	2

Summary by Section	Findings	Repeats	Score
General Security	7	0	72%
Business Partner	1	0	83%
Physical Access Controls	6	0	87%
Procedural Security	1	0	94%
Human Resources	8	0	70%

1/22

The information in this report is confidential and intended to be used as part of Hasbro's Global Security Compliance program's risk assessment and the named



FACILITY AND MERCHANDISE AUTHORIZATION

LICENSEE/VENDOR NAME:

HASBRO, Inc. (COM-004492)

STREET ADDRESS:

1027 Newport Avenue P.O. Box 1059

PAWTUCKET, RI, 02862-1059, United States

FACILITY NAME:

VAN KHAI PLASTIC MOLD COMPANY LIMITED (FAC-130673)

FACILITY ALIAS NAME(S):

FACILITY ADDRESS

Land Lot No.108, Map Sheet No. 10, Mai Trang Hamlet

Dong Bang, Hung Yen, 06600, Vietnam

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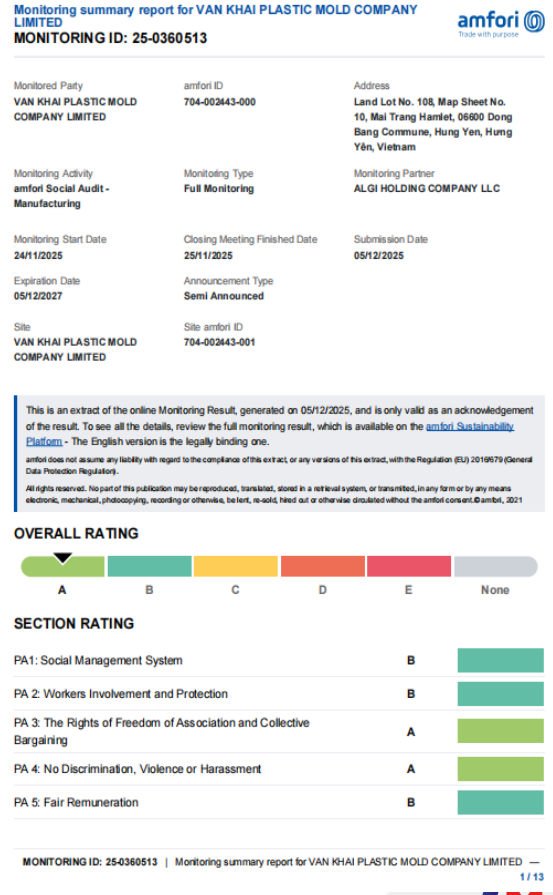
FAMA ID

18HPHQW96MIW

Issuance Date: 12/10/2025
MM/DD/YYYY



Monitoring summary report for VAN KHAI PLASTIC MOLD COMPANY LIMITED
MONITORING ID: 25-0360513

amfori
Trade with purpose

Monitored Party	amfori ID	Address
VAN KHAI PLASTIC MOLD COMPANY LIMITED	704-002443-000	Land Lot No. 108, Map Sheet No. 10, Mai Trang Hamlet, 06600 Dong Bang Commune, Hung Yen, Hung Yên, Vietnam
Monitoring Activity	**Monitoring Type**	**Monitoring Partner**
amfori Social Audit - Manufacturing	Full Monitoring	ALGI HOLDING COMPANY LLC
Monitoring Start Date	**Closing Meeting Finished Date**	**Submission Date**
24/11/2025	25/11/2025	05/12/2025
Expiration Date	**Announcement Type**	
05/12/2027	Semi Announced	
Site	**Site amfori ID**	
VAN KHAI PLASTIC MOLD COMPANY LIMITED	704-002443-001	

This is an extract of the online Monitoring Result, generated on 05/12/2025, and is only valid as an acknowledgement of the result. To see all the details, review the full monitoring result, which is available on the amfori Sustainability Platform - The English version is the legally binding one.

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OVERALL RATING

A B C D E None

SECTION RATING

PA1: Social Management System	B
PA 2: Workers Involvement and Protection	B
PA 3: The Rights of Freedom of Association and Collective Bargaining	A
PA 4: No Discrimination, Violence or Harassment	A
PA 5: Fair Remuneration	B

工程部 Engineering Department





制模车间 Mold Shop











CNC加工中心 CNC Machining Center







EDM电脑数控加工中心 / 镜面数控火花机
EDM Machining Center / Mirror-Finish EDM Machine





线切割加工中心 WIRE-CUT EDM CENTER





手办部 Model-Making Department





注塑部　Injection Department



样办展示　Sample Showcase

积木系列　Building Blocks

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样办展示　Sample Showcase

PVC公仔系列　PVC Figurines

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样办展示　Sample Showcase

机械牙箱系列　Mechanical Gearbox Products

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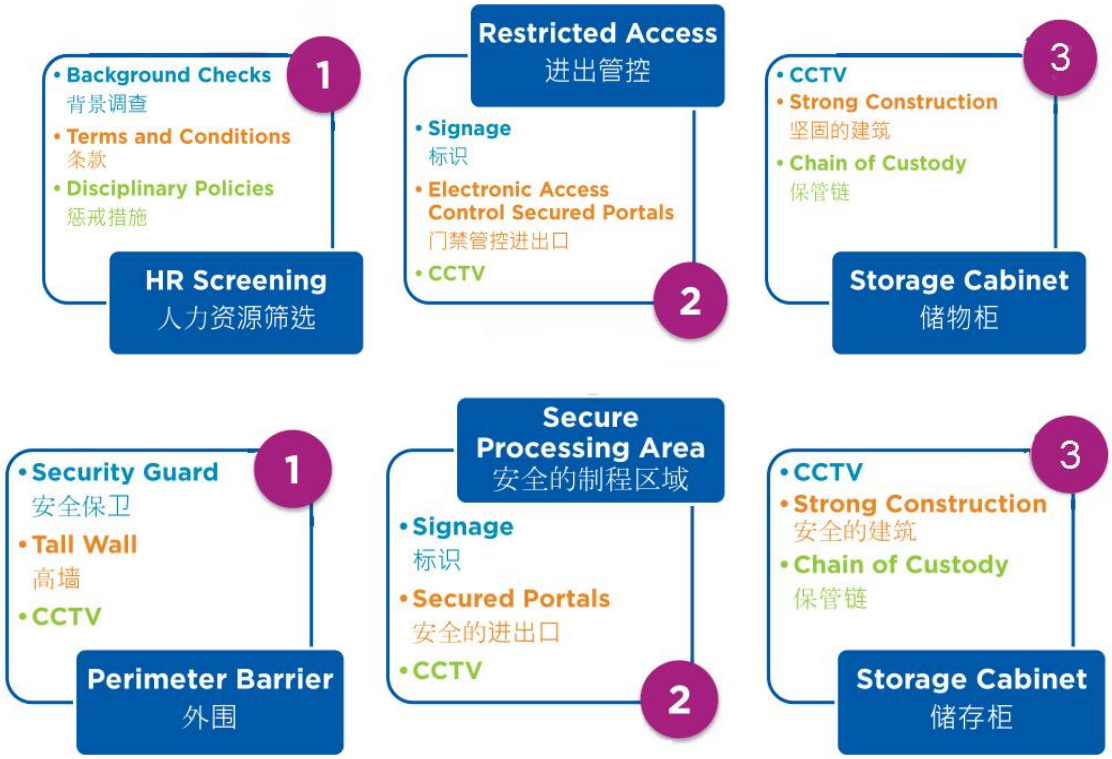
知识产权安全 Intellectual Property Security

工厂严格按照客户保密条款组织生产，保护客户的设计创意、图档、手办、样办及其他形式的知识产

设立IP管理团队
Establish an IP Management Team

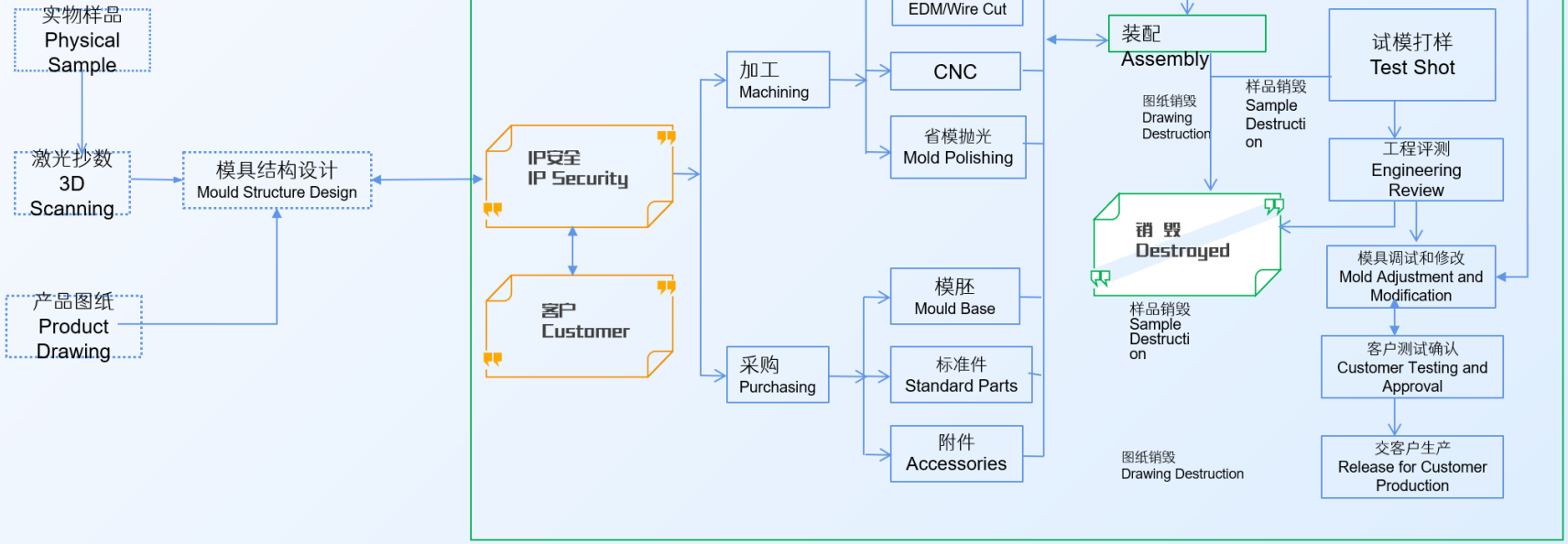
工厂全范围的CCTV监控
Factory-Wide CCTV Surveillance

限制区域安装门禁系统
Access Control for Restricted Areas



模具生产流程 Mold Production Process

1. 建立IP管理程序 / Establish IP management procedures
2. 定期开展全员培训，强化保密意识 / Conduct regular training to strengthen confidentiality awareness
3. 配置必要的实体与技术防护 / Implement required physical and technical safeguards
4. 建立日常安全生产流程 / Establish daily secure-production procedures



热流道合作
Hot Runner Partnership

稳嘉热流道与我司在越南开展深度合作，并在厂内设立服务点，提供完整的热流道系统服务与技术支持，承诺24小时快速响应，实现模具问题的本地闭环解决。

WTIP Hot Runner works closely with our company in Vietnam and operates an on-site service point, providing complete hot-runner system services and technical support with a 24-hour rapid-response commitment for local closed-loop resolution of mold issues.







联系我们 Contact Us

越南兴安省富德社贵宁工业集群

Cụm CN Quý Ninh, Xã Phụ Dực, Tỉnh Hưng Yên

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邮箱：likeming@greatmega.vn, vn-eng@greatmega.com.cn

Thank You!

越南工厂谷歌地图
Vietnam factory Location

公司网站
Official Website